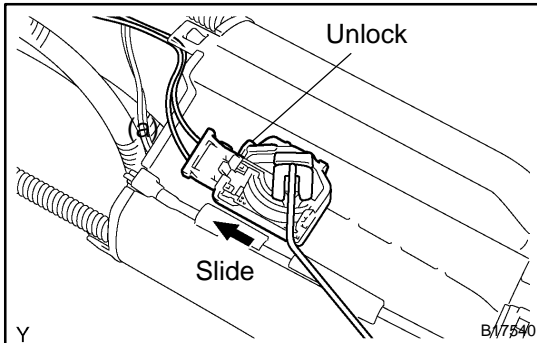


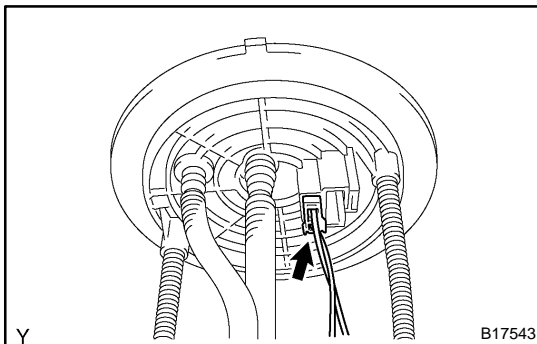
DISASSEMBLY

1. REMOVE FUEL SENDER GAGE

- (a) Disconnect the sender gage connector from the fuel suction plate No.1.

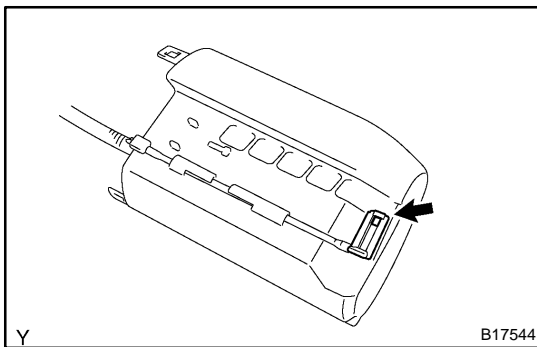


- (b) Unlock the fuel sender gage and slide the remove.

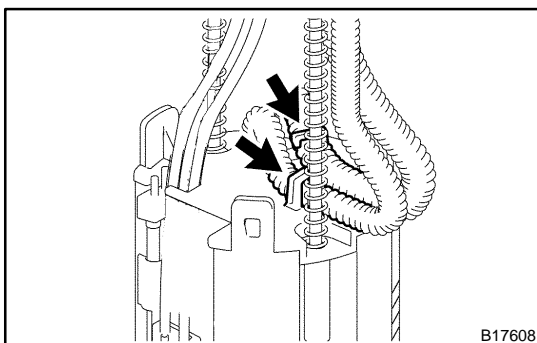


2. REMOVE FUEL SUB-TANK

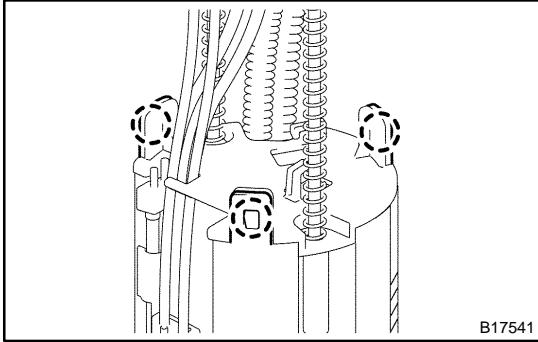
- (a) Disconnect the fuel pump harness connector from the fuel suction plate No.1.



- (b) Disconnect the suction filter hose from the fuel sub-tank.



- (c) Disconnect the 2 tubes from the tube clamps.

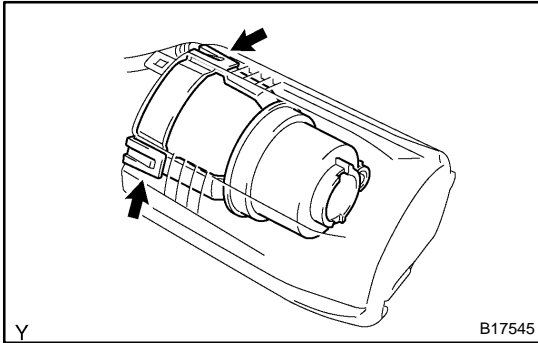


- (d) Using a screwdriver with the tip wrapped in tape, disconnect the 3 snap-claws from the fuel suction support No.2.

NOTICE:

Do not damage the fuel suction plate No.2 or fuel sub-tank.

- (e) Disconnect the fuel suction plate No.1 with the fuel filter assembly from the fuel sub-tank.



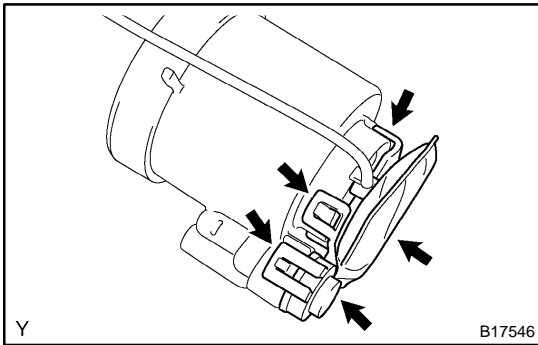
3. REMOVE FUEL FILTER WITH FUEL PUMP

- (a) Using a screwdriver with the tip wrapped in tape, disconnect the 2 snap-claws from the fuel suction support.

NOTICE:

Do not damage the fuel filter assembly or fuel suction support.

- (b) Remove the fuel filter assembly with fuel pump from the fuel suction support.



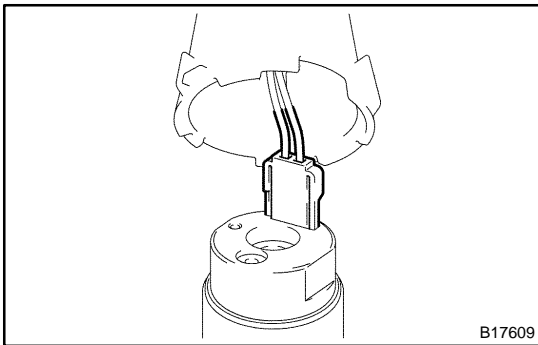
4. REMOVE FUEL PUMP

- (a) Using a screwdriver with the tip wrapped in tape, disconnect the 5 snap-claws from the suction filter.

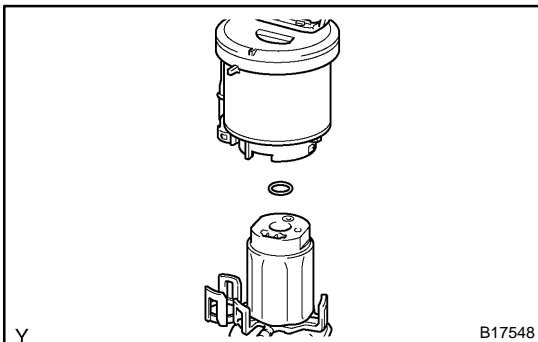
NOTICE:

Do not damage the fuel filter assembly or suction filter.

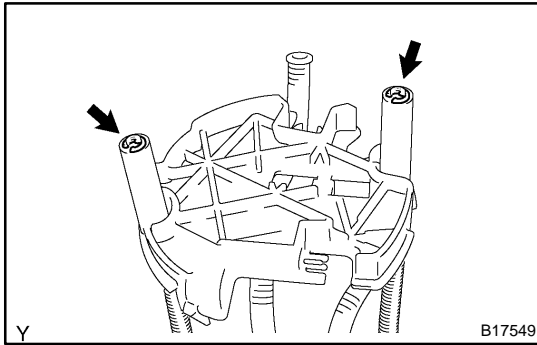
- (b) Remove the fuel suction filter with fuel pump from the fuel filter.



- (c) Disconnect the fuel pump harness from the fuel pump.



- (d) Remove the O-ring from the fuel filter or fuel pump.

**5. REMOVE FUEL SUCTION PLATE NO.2**

- (a) Using a screwdriver, remove the 2 E-rings from the suction plate No.2.
- (b) Remove the suction plate No.2 and 2 springs from the fuel suction plate No.1.